

Epidermal Robots: Wearable Sensors That Climb on the Skin

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Epidermal sensing has enabled significant advancements towards the measurement and understanding of health. Most of the existing medical instruments require direct expert manipulation of a doctor, measure a single parameter, and/or have limited sensing coverage. In contrast, this work demonstrates the first epidermal robot with the ability to move over the surface of the skin and capture a large range of body parameters. In particular, we developed SkinBot, a 2x4x2 centimeter-size robot that moves over the skin surface with a two-legged suction-based locomotion. We demonstrate three of the potential medical sensing applications which include the measurement of body biopotentials (e.g., electrodermal activity, electrocardiography) through modified suction cups that serve as electrodes, skin imaging through a skin-facing camera that can capture skin anomalies, and inertial body motions through a 6-axis accelerometer and gyroscope that can capture changes of body posture and subtle cardiorespiratory vibrations.

CCS Concepts: • **Human-centered computing** → *Mobile devices*; • **Applied computing** → *Consumer health*; • **Hardware** → *Sensors and actuators*;

Additional Key Words and Phrases: Wearable, health, sensors, robotics, epidermal robots, skin

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1 INTRODUCTION

Robots are widely used to explore and study challenging and remote settings such as the rubble of natural disasters, the bottom of the oceans, or distant planets such as Mars. While their main advantage is to provide access to these locations, such robots also enable systematic and objective exploration. With a similar philosophy in mind but a significant difference in scale, this work leverages the advantages of such robots to explore a more intimate and constrained setting: the human body.

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Let us consider, for instance, a person requiring medical attention in a place where medical services are not readily available. Even if the person has the necessary medical equipment, s/he would need to know how to operate it well enough to provide meaningful measurements and how to interpret the data to infer some medical assessments. In an alternative scenario, however, one or several centimeter-sized robots could be shipped to his/her location and be teleoperated by a physician who uses them to carefully examine the body. In a similar fashion to other exploratory robots, the physician could design and submit missions to systematically extract different types of information. For instance, the robots could be instructed to arrange themselves around the heart to form a 10-electrode electrocardiogram (EKG), move to the arms to monitor muscle activity, scan the body in search of skin anomalies such as moles, locally examine certain wounds, and/or provide certain treatments such as small injections. The physician could also decide to leave the robots on the body to collect longitudinal data and gain a better understanding of certain evolving changes such as the appearance of moles and tumors as well as physiological changes associated with different emotional and health conditions. The robots would autonomously navigate using a previous 3-D scan of the body and onboard sensors.

The above scenario shows important benefits of such robots. The robots provide whole body coverage. The robots are small, therefore can be easily transported and deployed. The robots provide continuous and repeatable sensor measurements. Furthermore, the robots can carry sophisticated sensors such as high-resolution cameras. The robots can cooperate together in a swarm. The robots can actuate their environment. All of such benefits cannot be realized with current technologies. Some technologies (e.g., surgical robots) can provide some of the benefits such as whole-body coverage, but not all of them together.

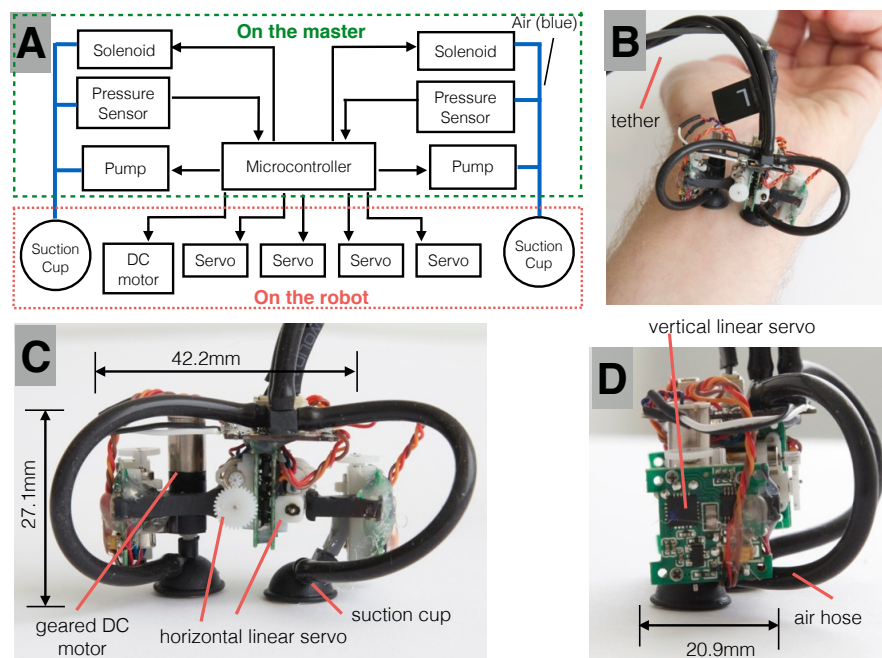


Fig. 1. SkinBot design. A) The system diagram of the main components of SkinBot. B) Robot attached to the arm. C) The front image of the robot. The robot combined four linear servo motors and DC gear motor to allow translation and rotation. D) The side view of the robot.

We believe that the robots described in the previous scenario belong to a new family of robots called *Epidermal Robots*; they live on the human skin to enable systematic exploration and study of the human body. To perform their tasks successfully, these robots need to meet several requirements. First, the robots need to be **lightweight and small** (under 80 grams and centimeter-sized according to our experiments) to minimally disrupt the person while exploring the different parts of the body. Second, epidermal robots need to have direct **access to the skin**. Human skin is not only the largest organ of the human body but also offers a good proxy to capture relevant information about the outer skin (e.g., appearance, texture) and inner body responses such as physiological signals (e.g., electrocardiograms, electrodermal activity). Third, the robot needs the **ability to adhere and locomote** over the non-uniform skin which contains many irregularities such as wrinkles, joints, and hair. Moreover, the locomotion should be robust to different robot orientations. Forth, epidermal robots should offer **multimodal sensing**. The human body contains a large range of information that requires different types of sensing modalities. To ensure the robot can successfully digitize the human body, the sensing module should contain as many sensors as possible while still satisfying the previous considerations. Finally, epidermal robots should have the ability of accurate **self-localization** on the body (under 18 mm. error rate), which is key for autonomous operation and mapping of the human body.

To meet the previous requirements, we iteratively designed and built several prototypes which are shown in Fig. 2. The latest implementation, which we call SkinBot, consists of a 2-legged suction-based locomotion system (see Fig. 1). In terms of sensors, the robot incorporates three modalities: a 6-axis accelerometer and gyroscope, a skin-facing RGB camera-based microscope, and biopotential signal pickup using conductive suction cups. The remaining of the manuscript thoroughly describes the system design of SkinBot, and a series of experiments studying relevant factors associated with skin locomotion, adhesion, localization energy consumption, and user perception. Finally, the paper discusses some of the potential applications of SkinBot and provides some concluding remarks.

1.1 Contributions

We make the following contributions in this paper:

- (1) We introduce a novel area of *Epidermal Robotics*.
- (2) As an instance of *Epidermal Robots*, we develop SkinBot, a robot that is capable of moving on the human skin. The robot uses inch-worm locomotion and suction cups for attachment. The robot has limited on-body localization capabilities. We believe it is the first robot capable of moving directly on the skin.
- (3) We develop example applications of Epidermal Robots for medical sensing.
- (4) We conduct multiple studies to better understand skin locomotion, power requirements, and localization.

2 PREVIOUS WORK

Currently, there is a wide gamut of wearable sensors designed to contact the skin to monitor biosignals. These devices have taken many forms such as commercial wearables [17, 34], electronic tattoos [18] or fabric integrated sensors [28] but they are usually designed for a specific body location and can only sense a limited number of parameters. To provide continuous and repeatable skin-contact sensing of the whole body would require a full body suit with a large number of sensors (e.g., [29]). Adding multi-sensor capabilities or/and sophisticated sensors (e.g., cameras) can make the suit heavy, power intensive and/or expensive. Furthermore, the suit would have to be custom designed to fit the body to make reliable contact with the skin. Large devices such as some surgical robots [30] offer the possibility to scan the whole body but do not usually provide long-term continuous measurements. In addition, those devices are too large and require support infrastructure, thus are not adequate for remote and/or home scenarios. Some physiological parameters can be continuously sensed without skin

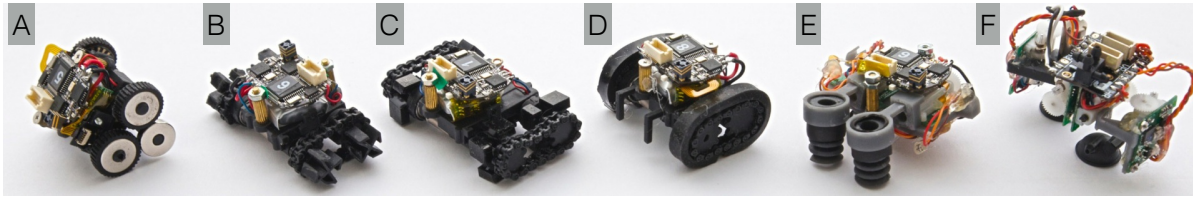


Fig. 2. The iterative design process of SkinBot showing different prototypes. A) Rovables [9], cloth climbing robot. The initial designs were based on Rovables platform. B) Prototype based on a wheel-leg climbing robot design in [8]. Tracks on the outside were used to synchronize the wheels. This prototype does not have enough contact area to reliably adhere to the skin. C) Similar wheel-leg design, but contains tracks on the inside. This design also does not have enough contact area. D) Prototype with sticky tracks. E) Initial suction-based robot with two servo motors that allows suction cups to extend and contract. We found that two motors are not enough for reliable movement, as the suction cups need to be pushed down to create a reliable seal. F) Current robot design, which is explained in detail in this paper.

contact such as using radio signals or cameras to sense heart rate and respiration [1, 26], but usually cannot provide as much information as contact-based electrodes.

In terms of locomotion, many of the existing studies have devised successful climbing mechanisms through pinching [22], magnetic wheels [9, 11], suction [6, 25], or gecko-like adhesion [8, 19, 32]. However, most of the projects consider locomotion on clothes, irregular surfaces, and/or flat surfaces which offer a different set of challenges than the skin. Robots moving on the clothing (e.g., [9]) do not provide reliable skin contact. One exception is HeartLander [25] which is a suction-based robot with the ability to locomote over the surface of the heart and deliver injections. While heart tissue offers a different set of challenges and applications than the epidermis, their design serves as an inspiration for this work and complements the solution presented here. We are not aware of any robots that can move directly on the skin.

To a limited extent, research in the human-computer interactions (HCI) field has explored the use of robots and actuators as wearable devices. For instance, some studies have explored the idea of robots that move on clothes [9, 16, 31, 36] for haptics, interactions, and fashion applications. A different line of work has explored the use of wearable actuators in various form factors such as watches (e.g., [15, 24, 37]). In the sensor context, Parasitic Mobility [20] concept explored how sensor nodes can attach and jump from one human host to another. To the best of our knowledge, no previous studies have explored direct skin climbing.

3 ROBOT DESIGN

For reference and reproduction, all the design files and software can be found in an online repository¹.

3.1 Skin Adhesion

Human skin has complex mechanical behavior and is elastic at small loads. In particular, its Young's modulus ranges from about 0.1MPa to 1.1MPa [10], with a large dependence on the test subject's age and on the mechanical model and measurement instrument [2]. In addition, the human body has some degree of curvature and features such as hair which makes adhesion even more challenging. Since skin is a complex surface, we conduct *in vivo* experiments as much as possible. However, in some cases such as testing specific skin curvature, we perform experiments on artificial skin created with silicone (Ecoflex 00-30, Smooth-On)² that has similar Young's modulus³ to the skin.

¹<https://github.com/adementyev/SkinBot>

²<https://www.smooth-on.com/products/ecoflex-00-30/>

³Young modulus is a measure of material's stiffness. It is defined by the relation between strain and stress

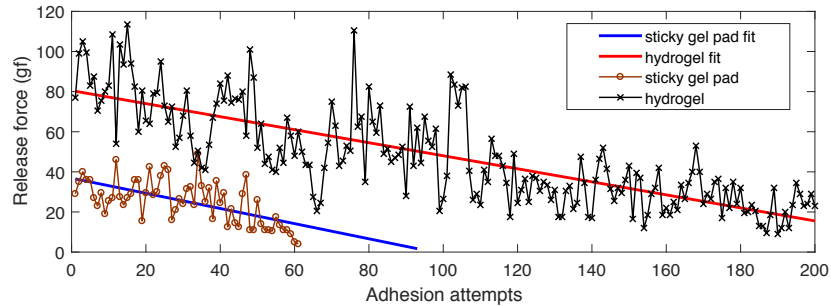


Fig. 3. Test of different adhesives with the skin. Testing of two adhesives for repeated sticking and releasing on the skin. Overlaying the data are lines of linear fitting. We tested a hydrogel and a sticky gel pad. The hydrogel worked for more adhesions than sticky gel pad, before losing adhesive properties. The release forces had large variations from sample to sample. The testing was conducted with a 20N force gauge, and peak force was recorded.

We designed and built a total of six robot prototypes that considered different locomotion systems (Fig. 2). On the one hand, some adhesion approaches such as pinching the skin were not practical and were excluded from the start. On the other hand, adhesive wheels and tracks did not provide consistent adhesion force. For instance, the adhesive force of two commercial adhesives (Katecho and Premium Fixate Cell Pads, CloudValley) decreased with each peel by about half a percent (Fig. 3) while having large variations between peels. With continuous attachment and detachment cycles, required for locomotion, the adhesive force quickly degrades. In addition, the hydrogel adhesive picks up dirt, oil and dead epithelial from the skin, thus requiring periodic cleaning. After considering different methods, we finally selected a suction-based approach which was inspired by living organisms such as leeches and cephalopods (e.g., squid, octopus).

In suction-based locomotion, a suction force appears when a lower pressure is created inside a cup and the pushing of the atmospheric pressure causes an adhesion force. While suction cups used in the industrial applications are usually made of soft rubber, we found that rigid cups can be used with the skin. Under vacuum, the flexible skin gets pulled into the cup to seal the skin-cup interface (shown in Fig. 4C). While rigid suction cups can be quickly prototyped with a standard 3D printer, flexible suction cups require a multi-part silicone mold. We found that the bell-shaped cup worked well with the skin. The bell provided a large inside volume, into which the skin can expand. Same bell design is often used in cupping therapy, an alternative medicine in which suction cups are applied to reduce pain and swelling.

The final implementation of SkinBot uses two 9mm-diameter suction cups. To make the suction cups as well as all other mechanical parts, we used a 3D printer (Form 2, Formlabs, gray resin). The 9mm suction cup provided the best size-to-adhesion-force tradeoff and is analyzed in more detail in the results section. This configuration provided a maximum of 200gf (gram-force) adhesion force which is enough to securely hold 20-gram SkinBot. The minimum vacuum pressure required for skin adhesion was measured to be about -10kPa. However, we pull the maximum vacuum of -30kPa using a small membrane diaphragm pump (SC3101PM, Skookum Electronic co.). This pressure was determined by the construction of the pump, specifically by the piston displacement volume. When the vacuum pump is turned off, due to leakage, the pressure slowly returns to atmospheric pressure. To speed up this process, we added a solenoid valve (S070C-SDG-32, SMC Pneumatics) that vents the vacuum line. Using a diaphragm pump has also some problems such as the loudness (55 dB from 30cm) and the large size

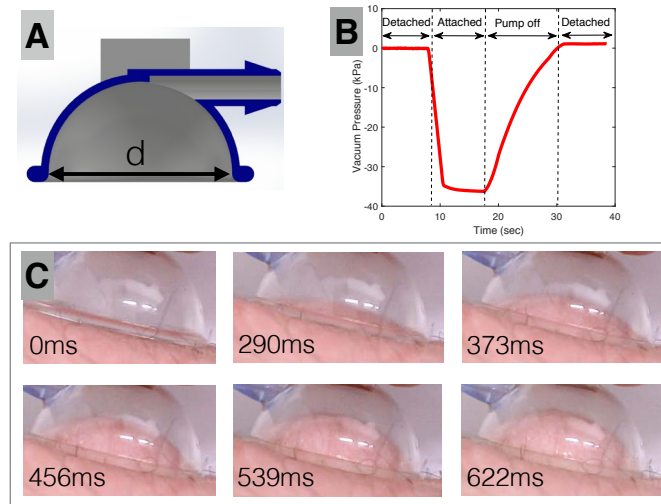


Fig. 4. Suction cup design for skin attachment. A) The cross section of the suction cup CAD model. B) The vacuum pressure changes during the suction cup attachment and detachment. C) Snapshots of suction cup attachment to the skin.

(32x8x18mm). We also considered piezoelectric pumps but current commercial models (e.g., mp5, Servoflo) only provide a maximum of -10kPa which does not leave any safety factor for air leaks, hair and pump variations which can make adhesion less reliable.

3.2 Skin Locomotion

We wanted to achieve locomotion with the ability to turn with a minimum number of motors as they are one of the largest components. The selected gait was inspired by an inchworm mechanism where climbing is achieved by creating an anchor point and pushing the body away from that point. At a minimum, this motion requires one actuator, to extend and contract the body. In our case, however, we used two linear servo motors to extend and contract the body to allow independent left and right side control. In particular, we used linear servo motors (SPMSA2005, Spektrum) with a 9.1mm throw, commonly used in small radio controlled airplanes which can pull 100gf (gram-force) and weight around 1.8 grams. Furthermore, at least two independent anchor points are required, which can be detached and attached on demand. Thus, two independent pumps and suction cups were used to provide controllable attachment. Also, we added two of the same linear motors to move the suction cups up and down. This prevented dragging of the end effector during extension and contraction and gave the robot the ability to attach to non-uniform surfaces. Finally, we added a planetary gear motor (TGPP06-D-136, TT Motor) and a motor controller (DRV8835, Texas Instruments) to add turning ability around one of the suction cups.

One of the key challenges with skin locomotion is to ensure reliable adhesion in the new end effector position. To address this, we added an air pressure sensor (MPXV611, NXP) in each of the vacuum lines to detect if the suction cup is attached. The pressure data was collected at 100Hz and filtered by a moving average of 20 samples to remove oscillations of the pump. The attachment was insured by moving the suction cup down in small increments and checking for adhesion each time. The whole locomotion was controlled by a finite state machine with 6 states and was implemented on an ARM Cortex M3 microcontroller (Teensy 3.6, PJRC). As shown in Fig. 5A, the transitions of the state machine were controlled by the pressure sensors. We conducted the testing

using a tethered prototype which contained valves, pumps, power and control electronics on a separate master board, shown in Fig. 6. The overall system architecture is shown in Fig. 1A.

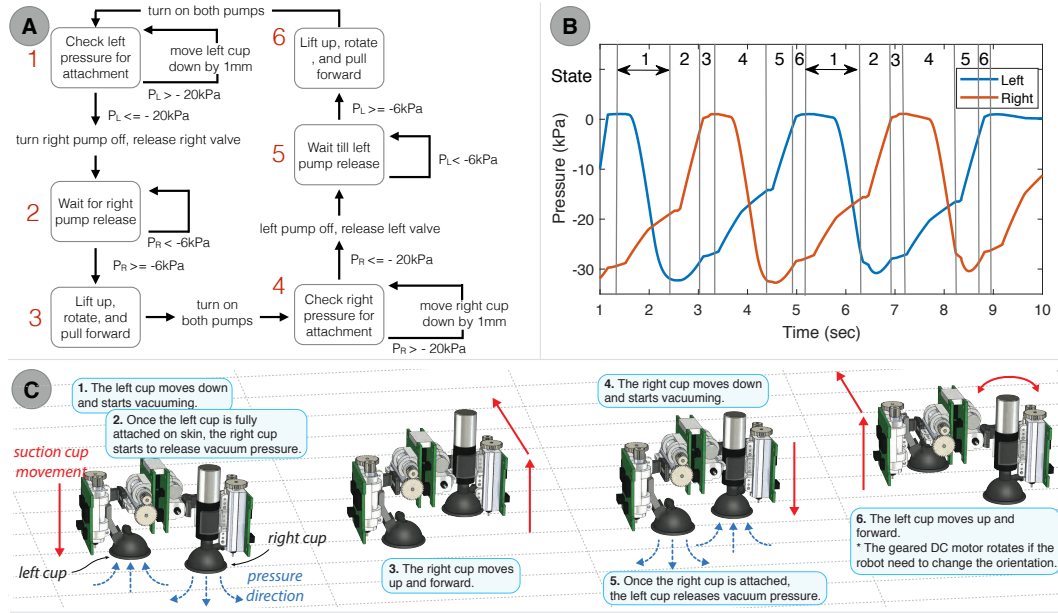


Fig. 5. Locomotion mechanism overview. A) Finite state machine diagram for the robot locomotion. The rounded rectangles and arrows represent the states and transitions, respectively. The red numbers next to the circles indicate specific states. The state machine is controlled by the pressure sensors. States 1 and 4 involved reattaching suction cups which was done by moving the suction cup down in increments and checking the pressure each time. B) Pressure changes during the locomotion sequence which was measured independently on the right and the left suction cups. The diagram also shows the corresponding states of the finite state machine on the top. C) Model representing physical locomotion.

3.3 Multimodal Sensing

Having a robot with direct access to the skin offers a unique opportunity to capture a wide range of physiological and behavioral cues while providing repeatable and complete coverage of the body. We designed SkinBot to support three types of sensing modalities but, in the future, we envision that different sensing platforms could be added depending on the specific needs.

Skin Electrical Properties. SkinBot contains an implementation of a circuit to monitor the electrical properties of the skin. To do so, we glued stainless steel washers (ID=9.0mm, OD=12mm, thickness=2mm) around the suction cups so they could also serve as electrodes. The electrodes can be used to capture electrocardiograms from the chest (ECG), electromyographic signals of the muscles (EMG), and electrodermal activity (EDA) from areas of the body where the density of eccrine sweat glands is dense (e.g., wrists, upper arm) [5]. As the robot moved to different locations, Fig. 7 shows EMG, ECG, and EDA traces captured from the chest, upper arm and the interior part of the wrist, respectively. The detailed biopotential circuit diagram is shown in Fig. 8.

To capture biopotentials we used an instrumentation amplifier (INA114, Analog Devices) as front-end to reject the residual 60Hz noise. A 0.16Hz high-pass filter provided DC drift rejection, and 30Hz low-pass filter provided further 60 Hz noise rejection. We used quad op-amps (MCP6044, Microchip) for voltage reference and filtering.

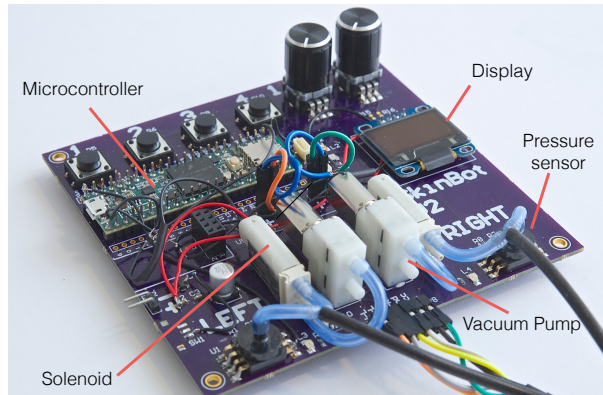


Fig. 6. The master circuit board image. This board contains all the components required to run the tethered robot. The master board connected to the computer through the USB for communications and programming. The pumps, solenoids and servo motors run off a separate power supply at 3.3V

The data was digitized at 976 Hz and 13-bit resolution and further filtered with MATLAB (MathWorks). We used a digital 60 and 120 Hz Butterworth notch filters to remove 60Hz noise. A detailed circuit diagram is shown in Fig. 8. The EDA was measured with a Q-sensor (Affectiva, Inc).

Skin Imaging. SkinBot also contains a small skin-facing camera with a magnifying lens to emulate a digital dermatoscope, which is a tool that physicians use to examine the skin. Dermatoscope significantly increased melanoma detection rate, in comparison to naked eye examination [23]. The camera module is appropriate to capture close-ups snapshots of areas of interest such as birthmarks, warts, scars, irritations or scratches and other potential anomalies. The lens provides a 10x magnification and shallow depth, thus has to be constantly refocused the on the uneven skin. Using the existing vertical servo motors, the robot can automatically focus by adjusting its height, or alternatively with an auto-focusing camera. Fig. 7G, H shows an example of a birthmark and dense hair captured with the camera.

The microscope was constructed using a 5-megapixel camera (OV5647, OmniVision), silicone lens (MPL15x, Cell Focus) and LED light (SM3527, Bivar) delivering 30 mW. The lens and LED were attached using hot glue. The camera was tethered to a single board computer (Raspberry Pi 3). All the video was 2592 x 1944 resolution and 30 fps.

Inertial Measurements. SkinBot contains an inertial measurement unit (IMU) with a 6-axis accelerometer and gyroscope (MPU6050, Invensense), sampled at 100 Hz. Depending on its body location, IMUs have been used to track different activities (e.g., typing, steps, cycling), body posture, and physiological parameters (e.g., heart rate, breathing rate). Fig. 7L shows accelerometer data captured while the SkinBot was on the chest of a person to capture different body postures and subtle cardiorespiratory vibrations from which heart and breathing rates are extracted [14].

3.4 Localization

To navigate autonomously, epidermal robots require the ability to self-localize themselves on the body. If a person is stationary in a controlled room, navigation could be provided by using external sensors such as IR tracking cameras which are very accurate. However, assuming that these robots will be carried during daily life, localization needs to be performed with the onboard sensors. This section describes some of the main steps towards providing reliable localization on the skin. Figure 9 shows an overview of the process.

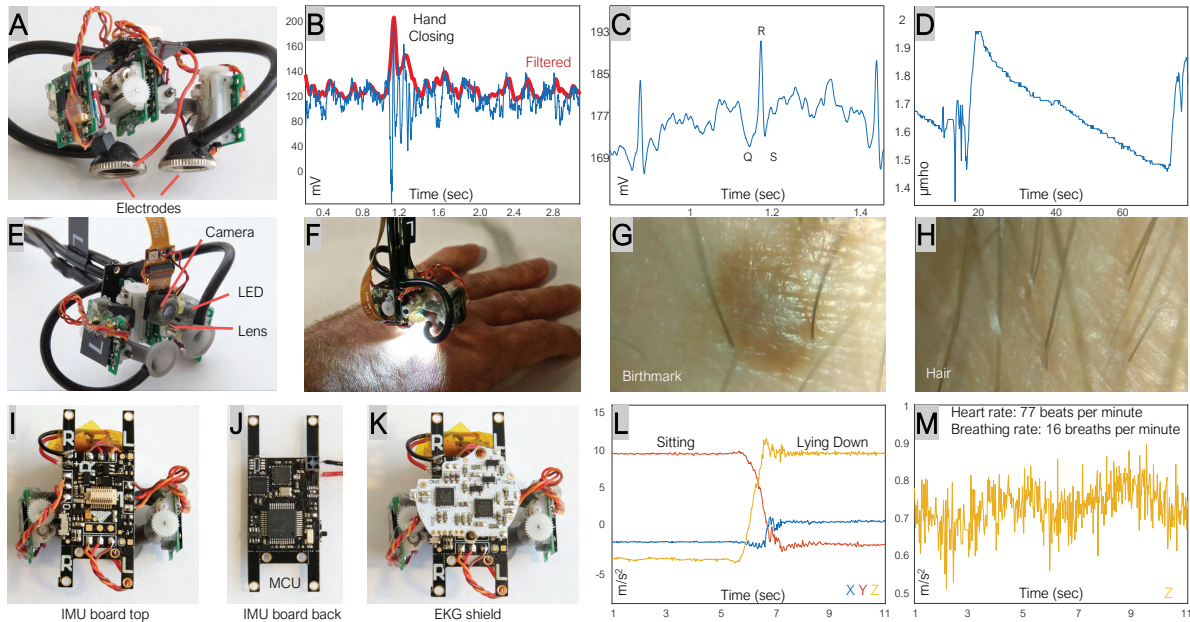


Fig. 7. Health sensing applications of epidermal robots. Biopotential (top row): A) Side view of SkinBot showing the modified suction-cups to monitor the electrical properties of the skin. B) Electromyographic signal measured on the upper arm when closing the hand. C) Electrocardiographic (EKG) signal measured on the chest showing the QRS complex, D) Electrodermal activity signals on the wrist in response to an auditory stimulus. Visual Imaging (middle row): E) Bottom view of SkinBot showing the camera sensing module. F) SkinBot using the camera module with a white LED for illumination. G) Camera snapshot showing a birthmark and H) Snapshot showing hair. Inertial (bottom row): I) IMU board mounted on the SkinBot, J) backside of the IMU board contains a microcontroller and a radio, K) IMU board also provides a connector to attach different modules such as an EKG module, L) changes in accelerometer data during sitting and lying down position captured on the chest, and M) cardiorespiratory motions captured on the chest.

To start with the localization, SkinBot needs a partial or full 3D body scan as an internal representation model. This model can be obtained with commercial 3D scanners or even mobile phones (e.g. 123D Catch, Autodesk). In our case, we used the Sense 2 hand-held scanner by 3D Systems. Since the robot is always bounded to the surface (skin) of the 3D image, we used the texture map to correlate the robot's movement to the 3D map. The texture map is an X-Y image of the unfolded 3D shape, which contains the textures for the 3D shapes, and is automatically generated with a 3D scan using the color camera. Using this information, localization of SkinBot is as follows: 1) the robot's coordinates are scaled to the texture map, 2) all the texture coordinates were searched to find X-Y coordinates in the vicinity of robot's coordinates, 3) the Euclidean distance⁴ between the found X-Y coordinates and robot coordinates was computed, and 4) the coordinate with the smallest Euclidean distance to the robot was assumed to be the robot's location.

To reliably correlate the 3D map of the body with the corresponding physical space, calibration markers need to be placed on the body. In particular, we printed markers on temporary tattoo paper (A4 Laser Printer, RoryTory) which does not interfere with the robot's suction of the skin and are easily removed. The markers are 2cm in diameter. We designed a visible guide for initial manual robot placement and fiducials to recalibrate the robot's

$$^4d(x, y) = \sqrt{(x_1 - x_2)^2 + (y_1 - y_2)^2}$$

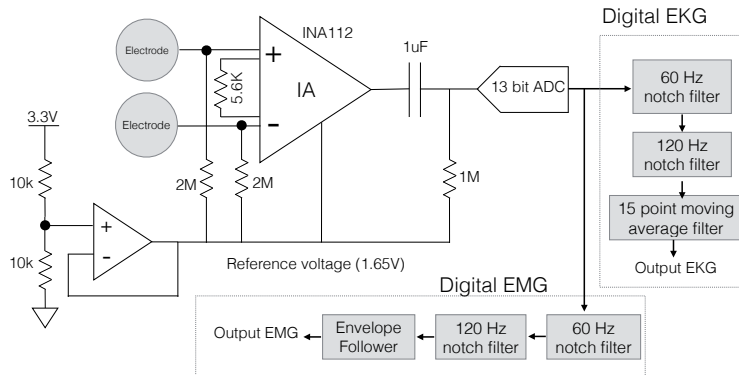


Fig. 8. The biopotentials pickup circuit diagram. EMG and EKG had the same analog front end: instrumentation amplifier with a gain of 10. The amplifier followed by a high pass filter of 0.16 Hz, which removed the DC baseline. To capture the complete signal shapes, the circuit was referenced to 1.65V (half of the supply).

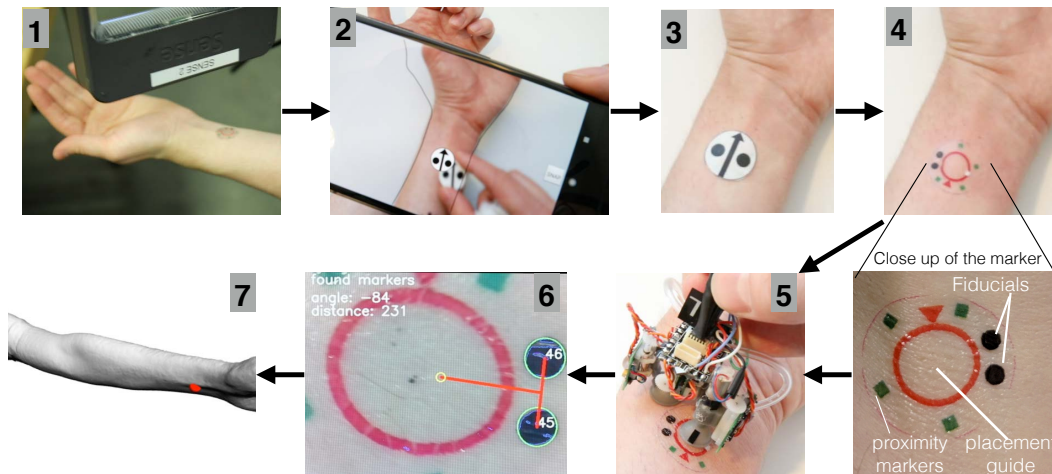


Fig. 9. Main self-localization steps: 1) scanning the body with a 3D scanner, 2) positioning body markers with a smartphone visualization aid, 3) attaching body marker to the skin, 4) peeling body marker to reveal the navigation marker, 5) placing robot on the marker as a starting position, 6) using the onboard robot camera and computer vision to calibrate the robot position, 7) navigating on the 3D body map using a dead-reckoning approach and skin markers.

dead-reckoning position, as shown in Fig. 9 (steps 3 and 4). The fiducials are recognized with the robot's camera and custom machine vision methods (OpenCV 3.4.1) that run on Raspberry PI 3. To facilitate consistent marker placement, we created a custom app that overlays contour guides on the mobile phone camera. The guides were manually extracted from the 3D map of the body.

When the robot is moving between the markers, it needs to track its position using onboard sensors. To do so, we employ a dead-reckoning approach which is popular in many mobile robot applications [4, 13] and can be performed with the existing onboard sensors. In particular, the method estimates the position of the robot with

the following equations:

$$x_n = x_{n-1} + qh \cos(\theta_n)$$

$$y_n = y_{n-1} + qh \sin(\theta_n)$$

where x and y indicate the position in a 2D plane, h is the linear traveled distance, θ_n is the rotation angle, and q is a scaling factor used for conversion of the sensor data onto centimeters. The linear distance is obtained by simply counting each step of the robot. The step size is known from the servo motors, as they contain an integrated encoder. The rotation angle is obtained by integrating the gyroscope x-axis rotation rate and using the following equation:

$$\theta_n = \theta_{n-1} + d\theta_n - ct$$

where c is the gyroscope drift constant, which we measured by logging stationary gyroscope rotation angle, t is the elapsed time, and $d\theta_n$ is the gyro rotation rate. We sample the gyroscope at 100Hz.

One of the limitations of the dead-reckoning approach is that it drifts over time, requiring occasional recalibration with a known position. In our case, we use the temporary tattoo markers from step 2 which are placed at known locations. The motion of the body greatly affects inertial sensors, therefore the current dead-reckoning can only be performed on the stationary body.

4 EVALUATION

This section evaluates the basic properties of SkinBot such as locomotion, adhesion, and power requirements. In addition, we conduct several experiments to understand some of the unique challenges of skin locomotion such as skin stretchability, its curvature, and hair presence. We also test the dead-reckoning localization method. Finally, we conduct a user study to assess the user perception of SkinBot.

4.1 Skin Locomotion

Fig. 10 shows a snapshot of the movement of SkinBot on an inclined arm. Fig. 5B shows the details of air pressure changes during the locomotion. The achieved vertical climbing speed of the robot is 31cm/min with solenoid valves and 6.3cm/min without solenoid valves. However, adding the solenoid valves increases the power consumption by 50 mW, and the weight of the robot by 10g. Without the valves, the vacuum release time is around 16sec, greatly limiting the climbing speed. In particular, the robot has to wait to reach atmospheric pressure by air leakage as the servo motors are not strong enough to lift an attached cup. By opening the vacuum

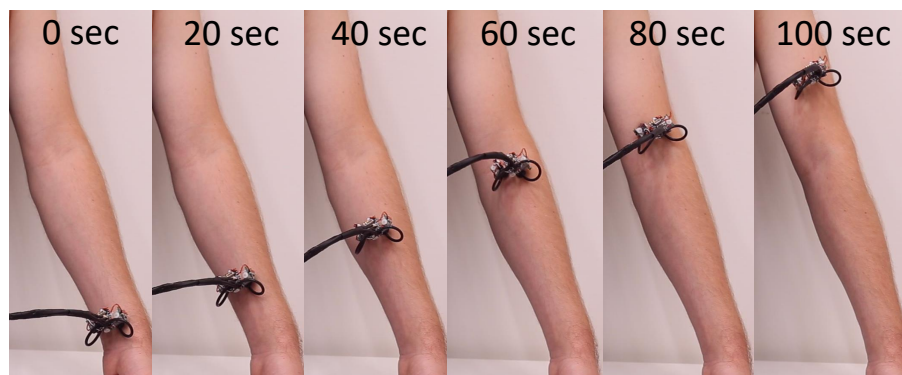


Fig. 10. Robot locomotion on the arm. SkinBot climbing on the arm during 100 seconds.

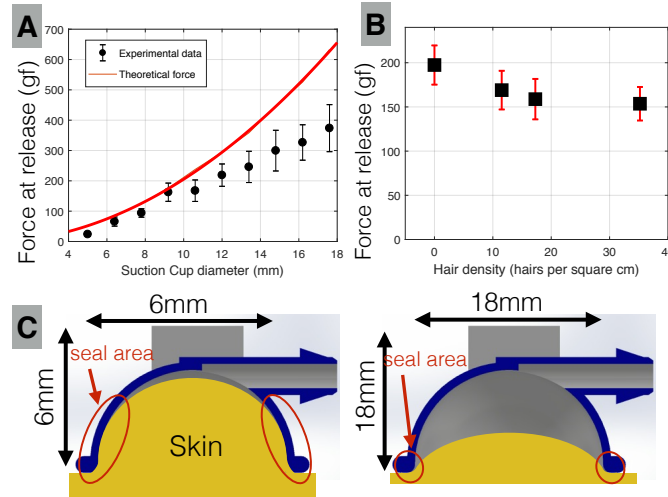


Fig. 11. Skin attachment experiments. A) Maximum adhesion forces with different suction cup diameters, as indicated by force at release. B) Presence of hair on the skin reduces the maximum adhesion force. C) Diagram illustrating the vertical displacement of the skin under suction. Suction cup of 6mm and 18mm diameters are shown in the illustration. The 6mm diameter cup creates a better cup-skin seal, as it has a larger seal area.

line to atmospheric air with a 3-way solenoid valve, the time can be significantly reduced to 0.5sec. A potential future alternative would involve using mechanical cams driven by existing actuators to break the vacuum.

The robot can effectively walk backward by running the horizontal servos in reverse mode. To change direction, the robot can rotate 30° in 20 milliseconds. Due to the possible tangling of vacuum tubes, the rotation radius has been limited to be between -30° and 30° per locomotion step. By combining multiple steps, the robot can potentially rotate to any angle.

4.2 Skin Adhesion

Suction provides a strong and reliable adhesion approach to the skin. In the case of SkinBot, the adhesion strength is between 150gf and 200gf when attached to a single cup and between 300gf and 400gf when attached to the two suction cups simultaneously. This range provides enough adhesion to sustain the current weight of the robot which is 20g. Thus, when the robot is hanging upside down, there is at least 7.5x safety factor that can be used to account for different skin types and irregularities.

To help study adhesion, we define adhesion force as the peak force at which a suction cup pulled in the normal direction to the skin is detached from the skin. In theory, the maximum adhesion force is directly proportional to the size of the suction cup, with the governing equation:

$$F = PA, \text{ and } A = \pi(d/2)^2$$

where F is the maximum adhesion force, P is the vacuum pressure, A is the skin contact area of the suction cup, and d is the diameter of the circular contact area. Therefore, larger suction cups have higher adhesion forces. While the theory generally agrees with *in vivo* experimental data (see Fig. 11A), the suction cups over 10mm diameter consistently had lower adhesion forces than the theoretical ones. To help further understand this effect, we 3D-printed transparent suction cups with various diameters and video recorded the skin under the vacuum. After careful examination, we believe this discrepancy occurred due to two main factors. First, suction cups over

10mm have inadequate skin-cup seal area as shown in Fig. 11C. In other words, while the skin is displaced by the same amount for the small and large suction cups, the displacement is spread over a larger area for the larger cups. Second, larger suction cups require a larger seal area around its diameter. When the suction cup is being slowly pulled off, there are more chances for gaps in the seal before reaching the maximum theoretical adhesion force.

In our experiments, we noticed that hair presence can negatively impair adhesion performance. To study this effect, we measured adhesion forces on skin surfaces with different amounts of hair (see Fig. 11B). For each of the experimental skin locations, hair density was manually counted by using a microscope. Moderate presence of hair on the skin reduces the adhesion force by around 30% to 150 gf but still allowed attachment. Beyond that, excessive hair (above 35 hairs per cm^2) prevented suction cups from making the necessary skin-cup seal.

For all adhesion measurements, we used the 20N digital force gauge (DFS20, Nextech). All measurements were done on the forearm and repeated five times in different locations. The mean of the five trials was reported as result. The attachment experiments were done on a 30-year old male. The suction cups were pulled manually and the peak force was recorded, as the maximum pull-off force. For the measurements, the suction cups were 3D-printed with a custom force gauge attachment, so they can be pulled in a normal direction to the adhesion surface.

4.3 Power Consumption

Using a digital multimeter (U1252B, Agilent) and average currents over five minute periods, the mean power consumption of the robot during locomotion was found to be 1221mW. A significant part of the power is consumed by the pumps (817mW) and the rest is used by the five motors (404mW). When the robot is statically attached to the skin, the power consumption of the pumps is reduced to 30mW. This significant reduction can be achieved by monitoring the pressure sensors and only activating the pumps when the vacuum pressure drops under -20kPa. Pumps run at a duty cycle of 2% to 5% at -20kPa pressure. Fig. 12 illustrates the power consumption at different pressures, and shows that -20kPa provides the most vacuum pressure while consuming the least energy. The current for each pressure threshold was measured at five different locations on the forearm.

To evaluate the feasibility of an untethered version of SkinBot, we built the prototype shown in Figure 13. In particular, the PCB that held the original tether was replaced by a custom PCB that contained all the electronics required for operation; 2.4 GHz radio (nRF24L01+, Nordic), an ARM-based microcontroller (ATMSAMD21G,

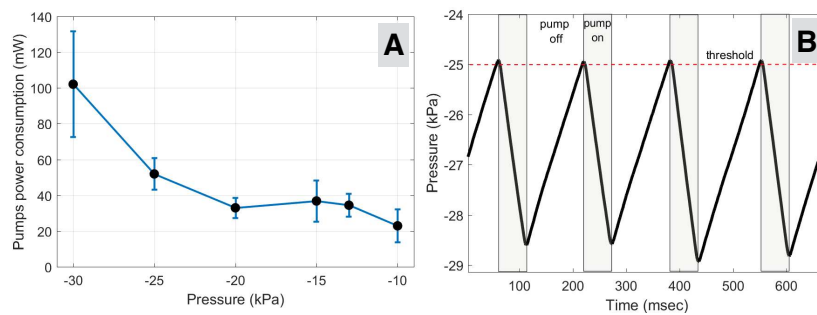


Fig. 12. Power consumption during the adhesion experiment. A) The power consumption of the pumps required to keep the robot attached to the skin at different vacuum pressures. The pumps were duty cycled, by turning on only when vacuum goes under a certain threshold. Overall, the power consumption is an order of magnitude lower than running pumps continuously at 1076mW. B) Sample pressure data showing duty cycling of the pressure to keep the pressure at the threshold of -25kPa.

Atmel) and an IMU (MPU6050, Invensense). This version of the robot is powered by a 100mAh lithium polymer battery. The vacuum pumps were also added to the robot but the torque from unbalanced weight made it unreliable for continuous vertical climbing. The electronics consumed a relatively small amount of energy (28.1mW) even with a 2-way radio transmission at 10Hz. Based on our measurements, the untethered robot could move continuously for around 16 minutes or remain attached to the skin for around 10 hours.

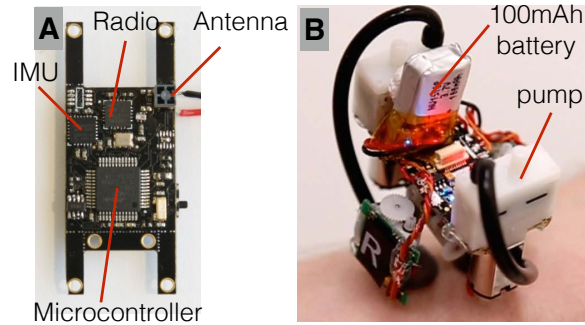


Fig. 13. A) Circuit board and B) assembled untethered prototype of SkinBot

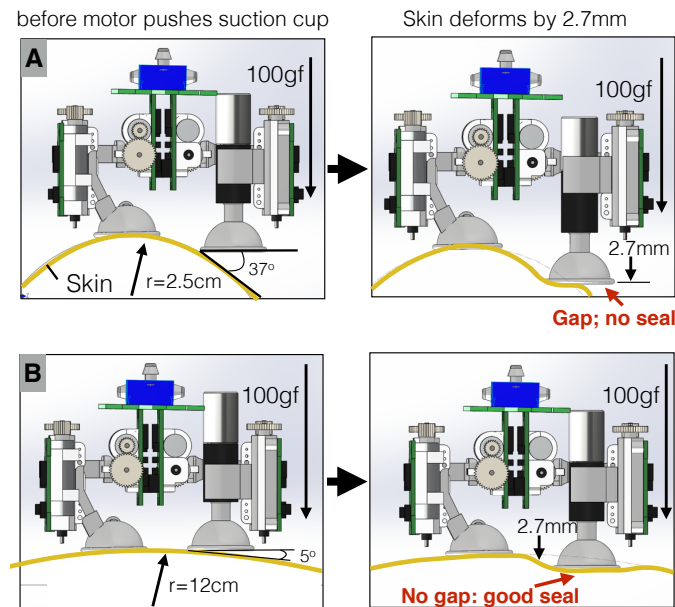


Fig. 14. Attachment to a curved skin. A) Robot attachment to a cylindrical surface with a 2.5cm radius. Left: robot before it engages the vertical servo motor to push the suction cup down. Right: suction cup displaces the skin by about 2.7mm, which is not enough to make a reliable cup-skin seal. B) Robot attachment to a cylindrical surface with a 12.5cm radius. In this case, a reliable cup-skin seal is created.

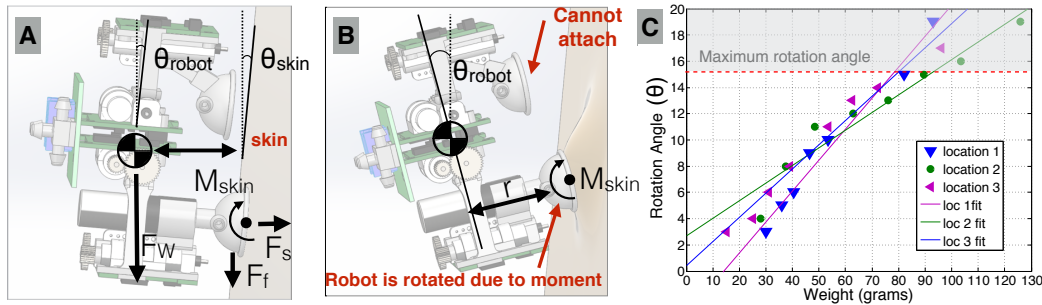


Fig. 15. Rotation of the robot due to sagging of the skin. A) Free force diagram of the robot in a vertical position. One foot is detached, as the robot is taking a step. B) An example scenario where the robot is rotated in a position that does not allow attachment. This is caused by sagging of the skin caused by torque (M_{skin}) on the skin, due to the weight of the robot. C) The experimental data from three locations on the arm. The data shows the relationship between the robot rotation angle ($\theta_{robot} - \theta_{skin}$) and its weight. Linear fitting lines are shown.

4.4 Skin Curvature

The human body has many degrees of curvatures which may negatively affect the locomotion of SkinBot. To facilitate the analysis of curvature, previous studies have approximated the body with spheres and ellipsoidal cylinders [7]. In this work, we simplify each of the body parts with cylinders. In particular, we use cylinders with radii from 2.5cm (wrist-size) to 12cm (torso-size) to help cover some of the main adult-sized areas in which we envision SkinBot exploring. Ideally, suction cups should always be normal to the skin to maximize attachment. However, this may be challenging for cylinders with a small radius (i.e., a high degree of curvature) as the suction cups cannot reliably create the skin-cup seal. In our design, the suction cup is pushed towards the skin, causing indentation and allowing attachment with some degree of skin curvature. In particular, the skin can compress by 2.7 mm (SD: ± 0.71) when pushed by the linear servo motor before the motor stalls. Fig. 14 shows a visualization of this process. The skin compression distance can be affected by many factors such as skin thickness and its elasticity. Theoretically, a 2.7mm compression distance allows an attachment to a minimum of 4.4 cm radius cylinders or a 15° angle between the skin and the suction cup. To confirm this, we tested the robot on silicone (EcoFlex 00-30, thickness = 3.0 mm) placed over various 3D-printed cylinders and obtained similar results. In the future, the attachment to curved surfaces could be improved by adding the ability to pivot the suction cups to at least 37° so it can attach to 2.5 cm cylindrical surfaces. Alternatively, the robot locomotion mechanism could be shrunk by a factor of 2.2, from 9.1mm to 4.1mm distance between the centers of the suction cups to help circumvent smaller skin features.

4.5 Skin Sagging

Skin is stretchable and flexible surface, so it can affect the robot locomotion and orientation. These properties can create situations in which the skin sags, thus rotating the robot into unfavorable orientations. Fig. 15B, for instance, shows an example in which the robot is unable to attach the suction cup to the skin. Sagging is caused by the moment on the skin created by the weight of the robot. As determined in the previous section, the robot cannot reattach if the suction cup angle is larger than 15° in relation to the skin. To fully understand how the weight of the robot creates skin sagging, we measured how different suction cups rotate at different moments. In particular, we determined that to keep the angle under 15° , the weight of the robot should be under 80g (see Fig. 15C).

As shown in Fig. 15A, the moment on the skin (M_{skin}) caused by the robot is defined as:

$$M_{skin} = rF_w, \text{ and } F_w = mg, \text{ so } M_{skin} = rmg$$

where r is the distance to the center of mass of the robot, F_w is the force due to the weight of the robot, m is the mass of the robot, and g is gravity constant. The rotational stiffness is defined as:

$$k = M_{skin}/\theta, \text{ where } \theta = (\theta_{robot} - \theta_{skin})$$

where θ is the rotational angle of the robot in relation to the skin. It follows that the rotational angle depends on the following:

$$\theta = M_{skin}/k$$

$$\theta = rmg/k$$

As in the above equation, the experimental data shows that θ changes linearly ($r^2 = 0.96$) with the weight of the robot. The slope is dependent on the rotational constant k . In turn, k depends on the skin's dimensions and structure, as well as its Young's modulus. Constant k varies for the three tested locations from 0.13 to 0.24.

We used a digital force gauge and DSLR camera (Mark IV, Canon) to record and later analyze the rotation angle.

4.6 Localization

To evaluate on-body robot localization, we collected data of SkinBot moving horizontally on the forearm for 20 cm and repeated the process three times. As described in section 3.4, SkinBot was initially placed on a skin marker. Gold standard localization was obtained by adding 4 infrared reflective markers on the robot and using a camera-based motion tracking system (Flex 13, OptiTrack). After the three repetitions, the mean error of the dead-reckoning algorithm was 4.60mm (SD: ± 4.1 mm). Figure 16 shows an example of localization with the onboard sensors (blue) and the motion tracking system (red). One of the main sources of discrepancy between the two measures is due to the angle error from the gyroscope. In particular, the robot experienced some wobbling while moving (visible in motion tracking data) which slightly affected its heading. As expected, there was also a cumulative error as the robot moved at a rate of 0.63mm per step. To address this, SkinBot needs to occasionally recalibrate its position using the skin markers. To do so, the robot has to find at least a small piece of the marker in the camera's field of view. As the field of view is limited to about 18x18mm., the onboard localization accuracy should be under 18mm. Considering the position drift, the robot will need recalibration after 21 cm of locomotion.

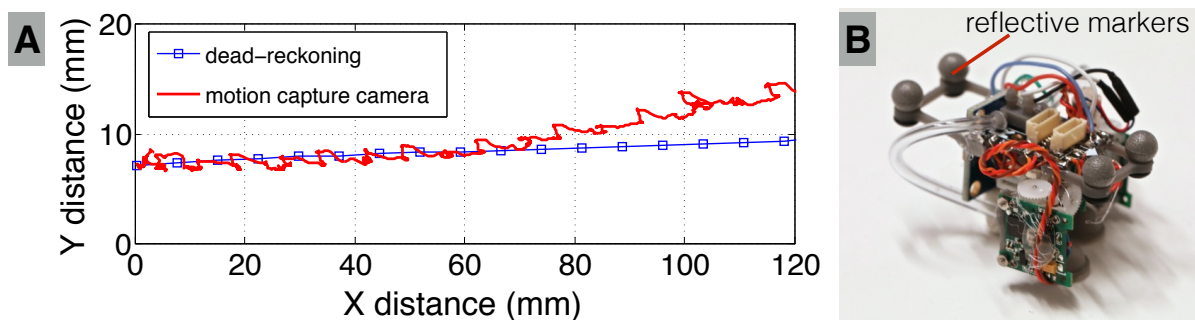


Fig. 16. A) Example of SkinBot localization with the dead-reckoning approach (blue) and a motion capture system (red). B) SkinBot with four reflective markers

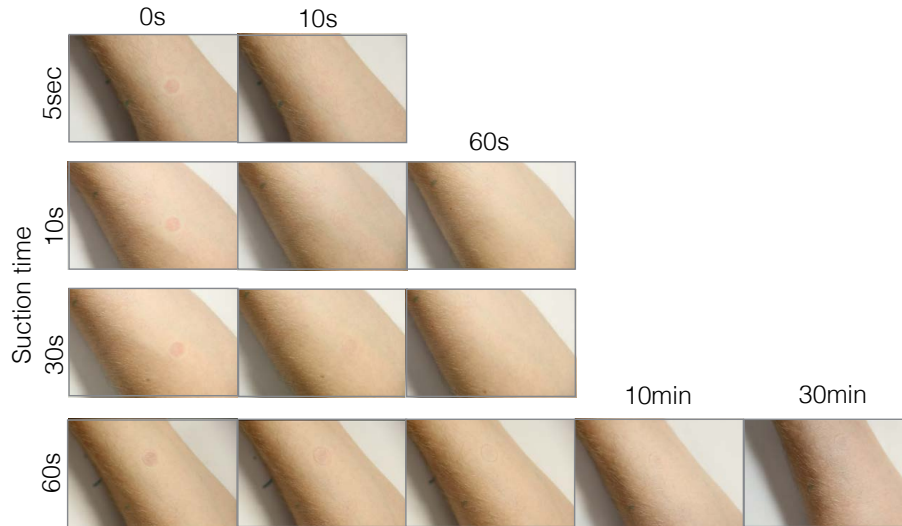


Fig. 17. The after effect of the suction cups on the skin. The Y-axis is the duration the suction cup was applied to the skin. The snapshots are shown at different time intervals after the suction cup was removed. For example, when the suction cup was applied for 5 sec, no visible marks remained after 10 seconds.

4.7 Suction Marks

We noticed that the suction left visible marks on the skin. We investigated this undesirable effect further in Fig. 17, by recording the marks with a camera. We believe marks were caused by the fluid displacement due to pressure from the suction cup rim [21]. The duration of how long marks remained visible depended on how long suction was applied to the skin. In one participant, the marks disappeared in under 10 sec for 5 sec of suction, and under 1 minute for 10 and 30 seconds of suction. Even after 10 minutes of continuous suction, the marks disappeared in about an hour. In practice, the pumps would not operate continuously but will be duty cycled to conserve energy.

4.8 User Study

To help better understand the potential use of epidermal robots, we performed a user study in which several participants had the opportunity to experience SkinBot and provide feedback. This section describes the experimental protocol as well as the results in terms of locomotion, user perception, and use-case applications.

4.8.1 Protocol. The experiment was divided into three main parts. During the first part, SkinBot was placed on the interior forearm of the participants and remained stationary for 30 seconds. After that, the robot walked upwards for a distance of 10 cm. During the second part, the same process was repeated on the posterior forearm of the participant which usually contains a higher hair density. For these two parts, the participant remained standing up to make the adhesion and locomotion more challenging. During the final part, participants were requested to complete a survey about their experience during the stationary and moving conditions of the robot. We collected data from a total of 10 participants (3 females) with ages from 20 to 39 years old from MIT. The BMI of participants ranged from 20.7 to 27.6 and hair density from 0 to 36 hairs/cm². The duration of the experiment was around 10 minutes and participation was voluntary.

4.8.2 Adhesion and Locomotion. To study the potential impact of hair density in adhesion and locomotion of the robot, we captured several skin images of the interior and posterior forearms with an overlaying clear ruler

and manually counted the number of hairs within a 1-cm square area. The mean of three patches was reported. The mean hair density in the interior and posterior forearms were 4.98 (SD:±5.06) and 17.5 (SD:±11.95) hairs, respectively. SkinBot successfully adhered to the skin of most participants but failed to do so on the forearm of the participant with the most hair (36 hairs per square cm). In the moving condition, SkinBot was able to climb upwards 10 cm but the number of attachment attempts changed depending on whether the suction cup and the skin were not appropriately sealed as determined by the pressure sensor. On average (mean), SkinBot performed 11.55 (SD:±3.44) and 17.61 (SD:±10.6) attachment attempts on the interior and posterior forearms, respectively. When computing the Pearson Correlation Coefficient between the number of attachment attempts and hair density, we observed a positive correlation of 0.44 (p: 0.06) indicating that higher hair density requires more attachment attempts.

4.8.3 Perception. After experiencing the robot over the skin, participants were requested to answer to “How much do you feel the robot?” “How uncomfortable was it?” and “How painful was it?” in 10-item Likert scale ratings with endpoints “1 - Not at all” and “10 - Very much” for each. Participants answered these questions for both stationary and moving conditions. However, no significant differences were observed across the two conditions. The mean ratings were 5.9 (SD:±2.2), 3.1 (SD:±2.54), and 1.5 (SD:±1.42) indicating that participants were able to moderately feel the robot and that they did not perceive it as particularly uncomfortable nor painful. In addition, participants were asked to describe how SkinBot felt on their skin. Two of the participants described the experience as a ticklish sensation, especially when moving. Three participants used animal analogies to describe their experience. For instance, one participant described it as “[SkinBot] feels a bit like (I imagine) a small frog or lizard crawling up my arm,” and another one as “[SkinBot feels] similar to as if an insect walked on my skin.” Finally, two of the participants remarked that SkinBot was most noticeable at the beginning of the adhesion but that it quickly became less noticeable while remaining stationary.

4.8.4 Applications. Participants were also asked to rate how likely they would consider wearing the robot for the different use-case purposes: 1) medical examination (e.g., physiology monitoring, skin analysis), activity tracking (e.g., step counting, body posture), body care (e.g., skin hydration, hair shaving), and fashion (e.g., robot as a garment, applying makeup). Similarly, we used 10-item Likert scale questions with endpoints “1 - Not at all” and “10 - Very much.” The mean ratings were 8.7 (SD:±2.16) for medical examination, 6.6 (SD:±2.63) for activity tracking, 7.6 (STD:±2.27) for body care, and 6.1 (SD:±3.03) for fashion purposes. While the four cases showed above-average support across participants, medical examination and body care were the most positively supported. Finally, participants were (optionally) encouraged to suggest other use case applications for which they thought epidermal robots could become useful. Seven of the participants provided ideas and a common underlying trend was around the use of robots to provide massages and some other forms of soothing interventions (e.g., cooling and heating biofeedback). In addition, two participants proposed to use the robot to provide notifications (e.g., on body wakeup alarm, reminders).

5 DISCUSSION

5.1 Skin Locomotion

Irrespective of the adhesion mechanism, epidermal robots need to have the following: a sensor to detect adhesion state, the ability to enable and disable adhesion, and at least two degrees of freedom (preferably, three) for the end effectors. To control skin locomotion, those three features need to be combined with a digital state machine. Commonly explored robot locomotion methods such as wheels and tracks do not perform well on skin. Skin locomotion is difficult but possible with the use of sensors, feedback, and digital electronics.

We determined that suction is an appropriate method for skin locomotion. Suction provides enough force to hold the robot, even with the moderate presence of hair. Highly dense hair would have to be shaved beforehand.

Also, suction can be energy efficient, given that the pumps are duty cycled. Particularly, for suction based robots, the weight should not exceed 80g to minimize skin sagging. The diameter of the suction cups should be under 10mm if -10 to -30kPa vacuum pressure is used. In addition, the distance between suction cups should be ideally less than 4.1mm to facilitate locomotion over most curved body surfaces. Finally, adding a thin soft rim to the rigid suction cup will aid in adhesion to skin with hair.

5.2 Applications

In contrast to existing medical instruments, the vision of epidermal robots offers several benefits. First, the robots are small and lightweight, so they can be easily transported to any location as well as move over the body without creating discomfort. Second, epidermal robots are not limited to a single location and, therefore, can maximize the spatial resolution of the sensor. For example, a single robot with one camera can obtain a high-resolution image of the whole body. Third, epidermal robots can incorporate different sensing modules enabling different medical applications. For instance, a remote medical practitioner can collect different body parameters to help diagnose certain conditions such as Parkinson's disease based on motion data, asthma based on respiratory patterns, or other neurological disorders based on touch perception. Fourth, the robots could perform autonomous tasks to aid the remote teleoperator with routine tests. For example, before providing an injection, the robot could image different areas to find the optimal location. In addition, the robot could monitor evolving changes of the body such as moles that may turn into melanoma or skin irritations that may indicate episodes of psoriasis. Fifth, while not explored in this work, epidermal robots could be used to exert forces on the body as high as their adhesion force. As a result, the robot could provide contact sensing such as stiffness of the skin, and interventions such as injections (e.g., [12]) or microsurgery. Finally, a combination of several robots could be simultaneously used to provide more sophisticated sensing. For example, one robot can serve as a transmitter and another as a receiver to provide electrical impedance tomography.

Beyond medicine, epidermal robots could be used in other settings such as activity tracking, body care, and fashion. In terms of activity tracking, the robot can move to various locations depending on different just-in-time applications. For instance, it can move to the back to monitor body posture when sitting down, move to the waist to track steps when walking, and/or move to the chest to monitor respiratory signals during sleep. In terms of body care, some versions of the robot could be used to monitor skin hydration and apply body lotion when needed, and another one could be used to detect and to remove excessive hair. Finally, we believe different versions of the robot could be used in the context of fashion to make tattoos or apply makeup on the skin, or the robot itself could become a garment.

5.3 Tethered vs. Untethered Applications

While the experiments in this work have been mostly performed with a tethered version of SkinBot, we believe our results are generalizable to potential untethered prototypes. However, as described in section 4.3 there are some challenges in terms of additional weight and stable balancing of the robot that still need to be addressed, especially when climbing upwards. While we envision epidermal robots to be completely untethered, there are some scenarios in which tethered versions may be more appropriate. For instance, tethered epidermal robot may be good for applications that require high power sensing and actuation (e.g., active camera sensing) and/or very accurate localization which cannot be easily matched with the onboard sensors. The tethered prototype would be used on stationary settings (e.g., sleeping or bed-ridden) or to limited-mobility people (e.g., confined to a room). On the other hand, untethered versions of the robot are particularly useful whenever the whole body needs to be covered (as the tether can be easily tangled) and/or the person is ambulatory. Furthermore, wearing clothing may be more challenging to tethered robots than untethered ones.

5.4 Localization

Accurate body localization of epidermal robots proved to be more challenging than expected. We showed that body localization can be done with the onboard inertial tracking and vision markers but it only allowed for around 21 cm of locomotion before the position drift became significant. While one marker should be sufficient to locomote on smaller areas such as the forearm, upper arm, or the upper leg, multiple markers would be required to locomote larger surfaces such as the torso. In addition, inertial navigation only works on a stationary body which requires the robot to stop locomoting whenever large motion is detected.

While we hope the onboard navigation will improve in the future, whole body location is still better addressed with an external setup such as the infrared tracking system that was used in our experiments. Alternatively, epidermal robots could be teleoperated with an external camera view.

6 LIMITATIONS AND FUTURE WORK

Untethered. This work has designed and evaluated different tethered prototypes and has created a first encouraging version of an untethered one. The main challenge of the untethered prototype is the miniaturization of motors and pumps, as there are not off-the-shelf parts that can be readily used. Future work will explore creating a more robust version of the untethered version by exploring novel actuators that can more evenly distribute the weight such as electroactive polymers [33] and shape memory actuators [3].

Autonomy. We envision future epidermal robots to be fully autonomous which will require the ability of self-navigation and localization. This work demonstrates how dead-reckoning with onboard sensors and skin markers can provide the robot's position. In the future, we hope to increase the accuracy by combining multiple sensors such as optical flow and inertial sensors, as well as using natural skin landmarks (e.g. scars, moles) for calibration purposes.

Utility. This work has described several applications in which epidermal robots could be useful. However, long-term and real-life deployments are needed to better assess which ones are the most promising ones. To do so, we plan to collaborate with medical doctors that can explore the use of the robots in different healthcare applications. In addition, we also plan to explore collaborations in a variety of fields such as fashion and body care to explore applications beyond medicine.

Locomotion. This work demonstrated that skin locomotion was possible in healthy individuals in the 20 to 39-year-old range. However, the studies only considered forearm locomotion of stationary participants. Future research will need to consider different populations, body locations, and participants' movement to fully assess the generalization of our findings regarding skin climbing. In addition, the current version of the robot is not appropriate for locomotion on highly irregular body parts. To address this, it would be recommended to have a smaller design and suction cups with at least 3 degrees of freedom. Future work will consider exploring these with pneumatic actuators as well as soft robotics (e.g., [27, 35]) as they can match the elasticity of the skin.

7 CONCLUSIONS

This work demonstrates the first epidermal robot with the ability to move over the surface of the skin and capture a large range of body parameters. We identified and met five critical design considerations for epidermal robots: lightweight and small, have access to the skin, have the ability to adhere and locomote, and provide multimodal sensing. We found that suction-based locomotion worked better than adhesive-based methods. The main challenge of skin climbing was the adhesion of the end effector (suction cup) to a new position. In our solution, we used a feedback approach, with pressure sensors and servo motors to attach to complex surfaces. The robot was able to traverse curved body surfaces having more than 4.4cm curvature radius, allowing locomotion on an adult torso, hands, and legs. Suction cups provided controllable adhesion of 150-200gf, even in the presence of hair. The power consumption was 30mW and 1221mW during static adhesion and locomotion, respectively,

which is reasonable for an untethered robot. The robot can move at a speed of 31 cm/min and can change direction. The robots did not leave long-term skin marks and were perceived as non-invasive in a small user study with 10 participants. The robot weight of 20 grams did not cause any significant sagging to the skin. Finally, we explored a number of applications where the robot served as a mobile on-body sensor. We look forward to a future in which swarms of epidermal robots become our intimate companions and are used to promote long-term care and maintenance of our bodies as well as enhance our daily life.

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